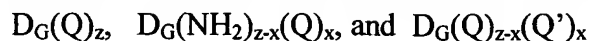


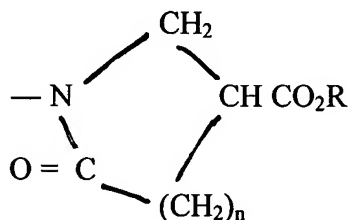
What is claimed is:

1. A dendritic polymer having a formula selected from the group consisting of:

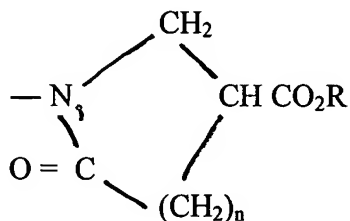


wherein  $D_G$  is a dendritic polymer,  $G$  is the generation number of the dendritic polymer,

$x$  has a value of from 1 to  $(z-1)$ ,  $z$  is an integer less than or equal to  $N_c \cdot N_b^G$ , wherein  $N_c$  is core multiplicity,  $N_b$  is branch cell multiplicity,  $Q$  has the general formula:



wherein  $n$  has a value of from zero to 3  $Q'$ , has the general formula:



wherein  $n$  has a value of from zero to 3, wherein the value of  $n$  in  $Q'$  is not the same as the value of  $n$  in  $Q$ , and wherein  $R$  is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms.

2. A process for preparing a dendritic polymer, the process comprising:

- (I) providing a precursor primary amine functional dendrimer having the general formula:

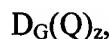


- (II) contacting the precursor primary amine functional dendrimer with a material having the general formula:

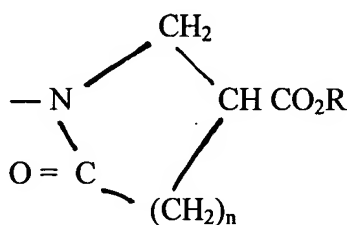


wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms;

- (III) reacting (I) and (II) for a time sufficient and at a temperature sufficient to provide a dendritic polymer having the general formula selected from the group consisting of



wherein  $D_G$  is a dendritic polymer,  $G$  is the generation number of the dendritic polymer,  $z$  is an integer less than or equal to  $N_c \cdot N_b^G$ , wherein  $N_c$  is core multiplicity,  $N_b$  is branch cell multiplicity, and  $Q$  has the general formula:



wherein  $n$  has a value of from zero to 3 and wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms.

3. A dendritic polymer prepared by the process of claim 2

4. A process for preparing a dendritic polymer, the process comprising:

- (I) providing a precursor primary amine functional dendrimer having the general formula:

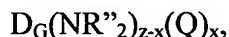


- (II) contacting the precursor primary amine functional dendrimer with a stoichiometric quantity of a material having the general formula:

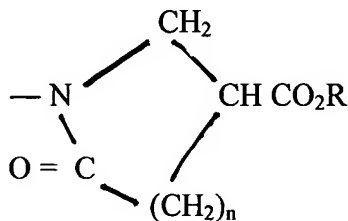


wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms;

- (III) reacting (I) and (II) for a time sufficient and at a temperature sufficient to provide a dendritic polymer having the general formula



wherein  $\text{D}_G$  is a dendritic polymer,  $G$  is the generation number of the dendritic polymer,  $x$  has a value of 1 to  $(z-1)$ ,  $z$  is an integer less than or equal to  $N_c \cdot N_b^G$ , wherein  $N_c$  is core multiplicity,  $N_b$  is branch cell multiplicity, and  $Q$  has the general formula:



wherein  $n$  has a value of from zero to 3 and wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms and  $\text{R}''$  is selected from the group consisting of hydrophobic groups, hydrophilic groups, hydrogen, hydroxyl groups, and alkyl groups having 1 to 18 carbon atoms.

5. A dendritic polymer prepared by the process of claim 4.
6. A process for preparing a functionalized material, the process comprising:
  - (I) contacting a dendritic polymer as claimed in claim 5 with a polyfunctional amine;
  - (II) contacting the product from (I) with additional pyrrolidone, piperidone, or azetidinone-terminated dendritic polymers.

7. A dendritic polymer prepared by the process of claim 6.
8. A process for preparing a functionalized material, the process comprising:
- (I) providing a precursor primary amine functional dendrimer having the general formula:

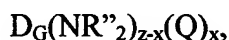


- (II) contacting the precursor primary amine functional dendrimer with a sub-stoichiometric quantity of a material having the general formula:

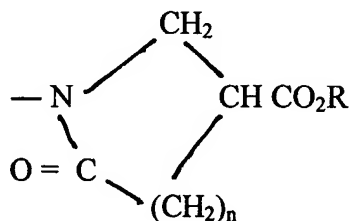


wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms;

- (III) reacting (I) and (II) for a time sufficient and at a temperature sufficient to provide a dendritic polymer having the general formula selected from the group consisting of



wherein  $D_G$  is a dendritic polymer,  $G$  is the generation number of the dendritic polymer,  $x$  has a value of 1 to  $(z-1)$ ,  $z$  is an integer less than or equal to  $N_c \cdot N_b^G$ , wherein  $N_c$  is core multiplicity,  $N_b$  is branch cell multiplicity, and  $Q$  has the general formula:



wherein  $n$  has a value of from zero to 3 and wherein  $R$  is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms, and reacting the product from (iii) with material that will react with residual amine groups in the dendritic polymer to provide a functional group selected from the group consisting of (a) hydrophobic groups and (b) hydrophilic groups.

9. A process as claimed in claim 8 wherein (a) and (b) are selected from the group consisting of (i) acrylates, (ii) epoxides, and (iii) acids.

10. A dendritic polymer prepared by the process of claim 8.

5 11. A dendritic polymer prepared by the process of claim 9.

12. A process for preparing a functionalized material, the process comprising:

(I) providing a precursor primary amine functional dendrimer having the general formula:

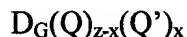


10 (II) contacting the precursor primary amine functional dendrimer with a mixture of materials having the general formula:

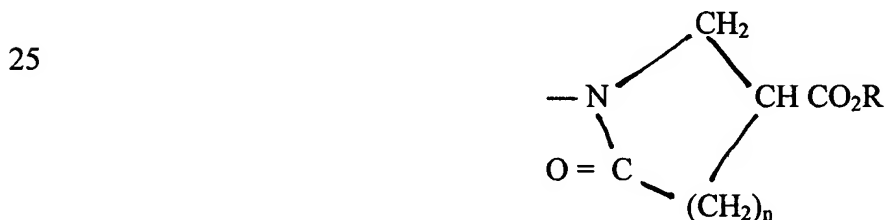


wherein each of the materials have a different value for n, and wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms;

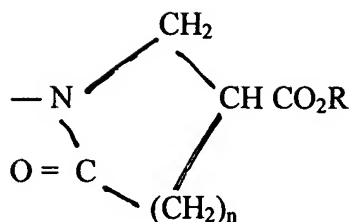
(III) reacting (I) and (II) for a time sufficient and at a temperature sufficient to provide a dendritic polymer having the general formula



20 wherein  $D_G$  is a dendritic polymer,  $G$  is the generation number of the dendritic polymer,  $x$  has a value of 1 to  $(z-1)$ ,  $z$  is an integer less than or equal to  $N_c \cdot N_b^G$ , wherein  $N_c$  is core multiplicity,  $N_b$  is branch cell multiplicity,  $Q$  has the general formula:



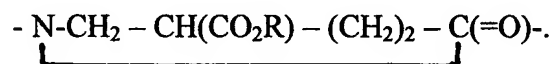
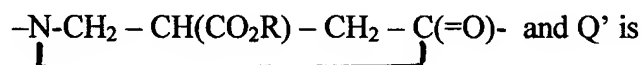
30 wherein n has a value of from zero to 3,  $Q'$  has the general formula:



wherein n has the value of 0 to 3 and wherein the value of n in Q' is different than the value of n in Q, and wherein R is selected from the group consisting of hydrogen, alkyl groups having from 1 to 18 carbon atoms and aryl groups having from 6 to 12 carbon atoms.

13. A dendritic polymer prepared by the process of claim 12.

14. A dendritic polymer as claimed in claim 13 wherein Q is



15. A process as claimed in claim 8, wherein  $D_G(Q)_{z-x}(Q')_x$  is  $D_G(\text{NH}_2) Q_{z-x}(Q')_x$ .

16. A process as claimed in claim 8, wherein  $D_G(Q)_{z-x}(Q')_x$  is  $D_G(\text{NHR''}) Q_{z-x}(Q')_x$ , wherein R'' is either a hydrophobic group or a hydrophilic group and consists of 1 to 18 carbon atoms.

17. A process as claimed in claim 8, wherein  $D_G(Q)_{z-x}(Q')_x$  is  $D_G(\text{N-(R)}_2)_{z-x}(Q')_x$ , wherein R is either a hydrophobic group or a hydrophilic group and consists of 1 to 18 carbon atoms.

18. A dendritic polymer as claimed in claim 5 wherein R'' is  $\text{---C-CC(OH)(R')}$  wherein R' is selected from the group consisting of hydrogen and alkyl groups of 1 to 18 carbon atoms.

19. A dendritic polymer as claimed in claim 5 wherein R'' is  $\text{---C(=O)R}$  and R is a long chain acid of up to 18 carbon atoms.